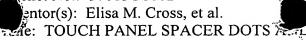
Packet No.: 57013US002



14.4.7

METHODS OF MAKING

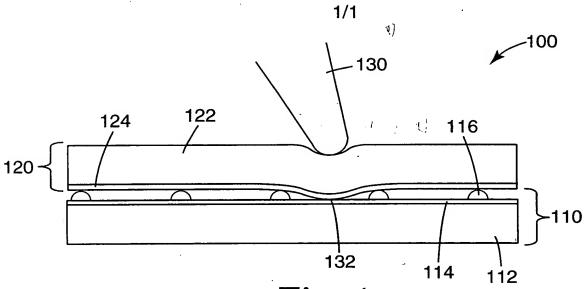


Fig. 1

